

SYSTEM FOR COLLECTING AND FILTERING IMAGING BY-PRODUCTS

Reference to Related Application

- 5 **[0001]** This application claims the benefit of the filing date of
United States Application No. 60/392,050, filed 28 June 2002.

Technical Field

- 10 **[0002]** This invention relates to imaging laser sensitive media and
more particularly to the collection and filtering of by-products which are
generated during laser imaging operations.

Background

- 15 **[0003]** During imaging (for example, imaging of laser-sensitive
media), the interaction of the laser and the media causes a physical
and/or chemical change to the imaged areas of the media. In this
process, matter may be expelled from the media. In some cases, this
matter comprises the by-products of intentional imagewise ablation of
the media. In other cases, this matter comprises unintentionally
20 expelled imaging by-products. The by-products expelled during
imaging may generally include particulate debris and/or gaseous
emissions.

- 25 **[0004]** The expelled matter is typically collected and drawn away
from the vicinity of the imaging laser by a nozzle of some type which is
connected to an airflow created by an air mover (e.g. a blower). The
airflow containing the expelled matter is subsequently passed through a
filtration system to remove particulate and gaseous emissions from the
airflow. An example of such a system is the Debris Removal System
30 sold by Creo Inc. of Burnaby, British Columbia, Canada, as an
accompaniment to various imaging devices also produced by Creo Inc.,
such as the Trendsetter™ and Trendsetter VLF™ imaging systems.
Depending on the nature of the expelled by-products, the filtration may

include one or more stages of particulate filtration and/or chemical filtration. Chemical filtration is usually accomplished by adsorption of gaseous by-products by solid sorbents such as activated carbon, for example.

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[0005] US patent No. 4,751,501 (Gut) describes a system for detecting a clogged particulate filter. The system includes a detection circuit for detecting a pressure drop across a filter and a sensor for sensing airflow through a duct. A comparison circuit is connected to the pressure drop detector and the airflow sensor to provide an output which indicates whether the filter is clogged.

[0006] Monitoring the end of the service life of chemical filters has been previously accomplished by specifying in written instructions a time of service after which the filter should be replaced or a weight increment. In some cases, users detect the end of the service life of chemical filters by smelling materials which have passed through the filter and which should have been trapped in the filter.

[0007] Most known methods for detecting the end of service life of chemical filters do not directly assess remaining sorbent capacity. Those known methods, which do attempt to assess the sorbent capacity, are typically impractical for use in the by-product removal systems of media imaging devices. In general, it is desirable to use filters to the maximum of their capacity and at the same time to ensure that their service life is not exceeded. Furthermore, it is desirable to have some indication of the integrity and proper functioning of the filtration system as a whole. The ability to assess the remaining sorbent capacity of a filter may help to achieve these objectives.

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[0008] A particulate filter typically becomes filled with debris as it filters particles from an airflow. The end of the filter's service life may be determined by measuring a pressure drop across the filter. For example, the filter may be deemed to have reached the end of its service
5 life when the pressure drop increases beyond a predetermined pressure drop limit. Such a pressure drop monitoring technique may be sufficient in a filtration system where the airflow is constant, but such techniques are not effective where the flow rate is variable, as is often the case in systems for collecting particulate by-products produced by
10 laser imaging systems.

[0009] Determining that a particulate filter is at the end of its service life when a pressure drop across the filter reaches a predetermined pressure drop limit, regardless of the airflow, may
15 substantially underestimate the capacity of the filter. This technique does not account for variation in the air mover performance, which may occur because of voltage or frequency variation. For example, when the air mover is driven by a DC brushless motor, voltage variation can affect its performance and when the air mover is driven by an induction
20 motor, frequency variation can affect its performance. Similarly, the technique of determining filter service life using the pressure drop over the filter regardless of air flow does not account for variation in the resistance to air flow which may arise, for example, if a hose is crushed, kinked, or bent. With the same amount of particulate debris in
25 the filter, a higher airflow causes a greater pressure drop across the filter, possibly resulting in a premature indication that the predetermined pressure drop limit has been reached. Because of these factors, a substantial error in determining filter service life may occur.

Summary of Invention

5 **[0010]** Methods and systems for monitoring the status of filtration systems used to condition airflows containing imaging by-products can verify that filtration elements and other parts of the system are operative.

10 **[0011]** A first aspect of the invention provides a method for determining an operational state of a system for filtering by-products generated during a media imaging operation. The method involves collecting the by-products in an airflow and channeling the airflow containing the by-products through at least one filtration element. A flow rate of the airflow is measured in at least one location in the system and an operational state of the system is determined at least in part by comparing the flow rate to at least one threshold.

15 **[0012]** The method may involve measuring a first flow rate of the airflow at a first location and measuring a second flow rate of the airflow at a second location. Preferably, the first and second locations are spaced apart within the system.

20 **[0013]** Another aspect of the invention provides a system for filtering by-products generated during a media imaging operation. The system comprises a filtration unit having an inlet, an outlet and an air mover for generating an airflow therethrough. A collection nozzle is coupled to the inlet and is locatable proximate to the imaging operation for collecting the by-products in the airflow. A flow rate sensor generates a signal indicative of a flow rate of the airflow at one location in the system and a comparator receives the signal and compares the signal to at least one threshold to determine an operational state of the system.

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[0014] Yet another aspect of the invention provides a method for determining an operational state of a filtration element used within a system for filtering by-products generated during a media imaging operation. The method involves collecting the by-products in an airflow and channeling the airflow containing the by-products through the filtration element. A count indicative of a remaining capacity of the filtration element is maintained in a memory device which is coupled to the filtration element. The remaining capacity of the filtration element may then be determined based at least in part on the count.

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[0015] Another aspect of the invention provides a system for filtering an airflow containing imaging by-products. The system comprises a filtration unit having an inlet, an outlet and an air mover for generating the airflow between the inlet and the outlet. A filtration element is located in a path of the airflow between the inlet and the outlet. The system also comprises a memory device coupled to the filtration element for storing information indicative of a remaining capacity of the filtration element.

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20 **[0016]** Further features and aspects of the invention are described below.

Brief Description of the Drawing

[0017] The appended Figure 1, is a schematic illustration which illustrates a particular embodiment of the invention. The invention is not limited to the specific features shown in Figure 1.

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Description

[0018] Throughout the following description, specific details are set forth in order to provide a more thorough understanding of the invention. However, the invention may be practiced without these
5 particulars. In other instances, well known elements have not been shown or described in detail to avoid unnecessarily obscuring the invention. Accordingly, the specification and drawings are to be regarded in an illustrative, rather than a restrictive, sense.

10 **[0019]** The invention can be applied to collecting and filtering gaseous and particulate by-products which are generated during laser imaging operations. In one particular embodiment of the invention, one or more operational states of a filtration system are determined by monitoring a flow rate of an airflow at two locations in the system: one
15 at an inlet to the system and one at an outlet from the system. Preferably, the flow rate of the airflow is maintained above a specified minimum value to ensure acceptable collection efficiency.

[0020] A filtration system **50** according to one particular
20 embodiment of the invention is shown in Figure 1. A collection nozzle **10** is generally situated proximate to a location where imaging by-products **12** are generated. Imaging by-products **12** may originate from any imaging operation that generates gaseous and/or particulate by-products. Collection nozzle **10** may be a nozzle of the type
25 described in commonly assigned US patent application No. 10/360,929, which is incorporated herein by reference. In general, however, nozzle **10** may comprise any suitable orifice positioned to evacuate or otherwise draw by-products **12** away from a region proximate to the imaging operation.

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[0021] Imaging by-products **12** collected by nozzle **10** are evacuated via a port **14**. A hose **16** connects port **14** to filtration unit **18** via port **20**. An air mover **28** draws air containing by-products **12** through nozzle **10**, port **14**, hose **16**, port **20** and into filtration unit **18**.

5 Air mover **28** also vents filtered air **46** from filtration unit **18** into the environment or channels the air away from filtration unit **18** via an exhaust conduit (not shown). Hose **16** may be of any reasonable length provided that the hose size and air mover **28** are appropriately chosen. Filtration unit **18** may be located some distance from the actual imaging
10 area or may be located inside the imaging device (not shown).

[0022] A first flow measurement is made at a location **22** in a vicinity of collection nozzle **10** at the inlet to filtration system **50**. In the illustrated embodiment, flow measurement location **22** is in collection
15 nozzle **10**. Flow measurement may be accomplished by providing a pressure sensor at location **22** or by running a conduit from a suitably positioned pressure tap at location **22** to a remotely located pressure sensor. In such cases the physical parameter measured at location **22** is pressure. However, the measured pressure may be converted into an
20 estimate of flow rate. Based on the known cross-sectional area of nozzle conduit **26** at location **22**, the pressure measurement at location **22** and a measurement of the atmospheric pressure at some reference location **24**, the flow rate may be estimated using Bernoulli's equation and appropriate adjustments applied to account for losses.

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[0023] To calibrate filtration system **50**, a differential pressure between reference location **24** and location **22** (or an electrical signal corresponding to this differential pressure) may be measured for a range of flow rates that will be encountered. Using this information, a
30 calibration curve relating the pressure (or electrical signal) to a flow rate is established. Particulars of this calibration curve may be stored in a

memory (not shown) which is accessible to controller **42**. In operation, the calibration curve may be used by controller **42** to convert pressure measurements (or electrical signals corresponding to pressure measurements) into actual flow rates. Additionally or alternatively, system **50** may be calibrated during fabrication by inserting a reference flow meter (not shown) at some point along the flow path.

[0024] Filtration unit **18** may comprise a number of different filtration elements, depending on the type of particulate and/or gaseous by-products generated in a particular imaging operation. In the illustrated embodiment, filtration unit **18** comprises a particulate filtration element **30** and a gaseous filtration element **32**. Particulate filtration element **30** removes particulate matter from the airflow, after which the substantially particulate-free air is passed to chemical filtration element **32**, where target gaseous by-products are removed. In alternative embodiments, filtration unit **28** comprises larger or smaller numbers of filtration elements which may be of various types. For example, filtration unit **28** may comprise coarse particulate filtration element(s), fine particulate filtration element(s) and/or different composition chemical filtration elements.

[0025] A bellmouth **34** located downstream from chemical filtration element **32** provides a throat area **36** which facilitates a differential pressure measurement between locations **38** and **40**. A differential pressure measurement between locations **38** and **40** permits the application of Bernoulli's equation as described above to estimate the air flow rate at the exit from filtration elements **30**, **32**. Determination of the outlet flow rate at bellmouth **34** allows direct comparison with the inlet flow rate at nozzle **10**. The pressure measurement at locations **38**, **40** may also be calibrated as described

above to generate and store a calibration curve which relates the differential pressure to the flow rate.

5 [0026] While the illustrated system 50 determines flow rate from differential pressure measurements, those skilled in the art will appreciate that flow rate measurement(s) may be made using any suitable flow measuring technology including suitable mass or volumetric flow sensors which are known in the art.

10 [0027] Having determined the pressures and the corresponding inlet flow rate at nozzle 10 and outlet flow rate at bellmouth 34, a number of operational states of system 50 may be determined and/or evaluated by examining these flow rates and pressures.

15 **TABLE 1**

	SYMBOL	PHYSICAL PARAMETER
	P_1	inlet location vacuum pressure
	P_{\max}	maximum allowable inlet vacuum pressure
	Q_1	inlet location flow rate
20	Q_2	outlet location flow rate
	$Q_{\max\text{diff}}$	maximum allowable difference between Q_1 and Q_2
	Q_{\min}	minimum allowable flow rate
	Q_0	zero flow rate
	Q_{low}	very low flow rate (below Q_{\min} , but above Q_0)
25	Q_{mar}	marginal flow rate (above Q_{\min})

[0028] The parameters listed in Table 1 include parameters that may be measured at any given time and predetermined limits that may be set by previous experimentation, calculation, estimation or the like.

30 Based on these parameters, a number of different system operational

states may be determined and/or evaluated, as summarized in **Table 2**. Advantageously, by measuring the flow rate at two locations, many more system operational states become determinable than would be the case for a single flow rate measurement or a pressure measurement alone. Similar results may be achieved by separately measuring pressure and flow rates (using some other flow rate measurement technique).

TABLE 2

10	Parameter State	System Operational State
	$P_1 > P_{\max}$ AND $Q_2 < Q_{\min}$	Collection nozzle is blocked
	ABS $(Q_2 - Q_1) > Q_{\max\text{diff}}$ AND $Q_1 < Q_0$	Hose is disconnected
15	ABS $(Q_2 - Q_1) > Q_{\max\text{diff}}$ AND $(Q_1 < Q_{\min}$ OR $Q_2 < Q_{\min})$	Partial blockage of collection nozzle, or a leak, and the flow rate is below minimum
	ABS $(Q_2 - Q_1) > Q_{\max\text{diff}}$ AND NOT $(Q_1 < Q_{\min}$ OR $Q_2 < Q_{\min})$	May be partial blockage of collection nozzle, or a leak, but the flow rate is above minimum
	$Q_1 < Q_0$ AND $Q_2 < Q_0$	Air mover is not operating
	$Q_1 \leq Q_{\text{low}}$ OR $Q_2 \leq Q_{\text{low}}$	Very low flow rate; possible air mover malfunction
20	$Q_1 \leq Q_{\min}$ OR $Q_2 \leq Q_{\min}$	Particulate filtration element is full
	$Q_1 \leq Q_{\text{mar}}$ OR $Q_2 \leq Q_{\text{mar}}$	Particulate filtration element almost full

[0029] Controller 42 may be provided with one or more of the parameters outlined in **Table 1** and may use these parameters to determine one or more of the operational states described in **Table 2**

and to indicate such operational states to an operator for corrective action. Additionally or alternatively, should a particular operational state, such as the depletion or expiry of a filtration element, be determined as unsafe, controller **42** may inhibit the operation of the
5 imaging device until the unsafe operational state is remedied by changing the filtration element or otherwise correcting the fault. Controller **42** may comprise one or more embedded processors, stand-alone controllers, computers, workstations or the like executing suitable software and may be interfaced to other similar controllers via
10 bus **48**. Controller **42** may also be implemented by suitable electronic circuitry. For example, such electronic circuitry may comprise a receptor and/or a comparator circuit that drives warning lights and electromechanical interlocks. The warnings generated by controller **42** may be displayed on a workstation screen, illuminate a warning light
15 and/or sound an audible alarm, for example.

[0030] Filtration unit **28** comprises chemical filtration element **32**, which removes gases and/or odours from an airflow containing imaging by-products. Chemical filtration elements commonly comprise a
20 sorbent, such as activated carbon, for example. Some sorbents are specially treated to filter certain specific gaseous compounds. The capacity of a chemical filtration element is typically limited by its sorbent capacity. Under a given set of operating conditions, such as temperature, air velocity, and by-product concentration, for example, a
25 chemical filtration element can generally collect a limited amount of target gases before it becomes saturated and ineffective at adsorbing the target gases.

[0031] Unlike particulate filtration elements, chemical filtration
30 elements typically do not display an appreciable pressure drop or flow reduction on reaching their capacity. Chemical filtration elements may

exhibit a slight increase in mass, but this mass increase is small and difficult to detect. An effective means of predicting chemical filtration element service life involves maintaining an estimate of the amount of gaseous compound(s) which has been channeled to the filtration
5 element. This estimate may then be compared against a predetermined capacity of the filtration element. The end of the useful life of a chemical filtration element can thus be predicted. The amount of gaseous compound(s) being channeled to the filtration element is difficult to measure directly. However, an estimate of this parameter
10 may be indirectly determined by tracking the area of imaged media. For example, a generation rate per unit area may be predetermined for a specific type of media and multiplied by the imaged area to provide an estimate of the amount of gaseous compound(s) channeled to the filtration element. Information relating to the area of imaged media
15 may be made available by the imaging device controller (not shown).

[0032] One problem with estimating the amount of gaseous compound(s) being channeled to the filtration element is that, if the estimate is lost, or if a filtration element is mistakenly or otherwise
20 replaced with an old filtration element instead of a new filtration element, system 50 would be unable to detect this condition. A solution to this problem is to accumulate a count in the filtration element itself. Such a count is related to the usage of the particular filtration element. For example, the count may be related to an area of media imaged when
25 the particular filtration element is used in system 50. This count may then be used by controller 42 to determine an estimate of the usage and/or remaining capacity of the particular filtration element. For example, where the count comprises an area of imaged media, controller 42 may use the count to estimate the amount of gaseous
30 compound(s) which has been channeled to the filtration element, as discussed above.

[0033] In the illustrated embodiment, an electronic memory device 44 is embedded in, or otherwise coupled to, chemical filtration element 32. Memory device 44 stores a count, as described above. Memory device 44 may store a variety of additional information, such as the type of its associated filtration element 32, the remaining capacity of its associated filtration element 32, the maximum capacity of its associated filtration element 32, the chronological time that its associated filtration element 32 has been in use, and a unique identification number for its associated filtration element 32, for example. Although not shown in the illustrated embodiment, a memory device similar to memory device 44 may also be used with particulate filtration element 30.

[0034] Examples of a memory device 44, which may be incorporated in a filtration element, include the iButton® or other products based on the 1-Wire® transfer protocol developed by Dallas Semiconductor Corp. of Dallas, Texas. Such devices may be pre-programmed to accumulate a count related to the usage of its associated filtration element 32 and may also store other types of information described above. The iButton® can be purchased in various configurations and may be connected to controller 42 or some other computer via an interface, such as a Blue Dot™ receptor.

[0035] Advantageously, if filtration element 32 containing memory device 44 is removed and re-installed in system 50, the count remains unchanged as the count is accumulated in memory device 44 which is coupled to filtration element 32 itself. Based on information stored in memory device 44, controller 42 may be configured to signify that an inappropriate filtration element is installed for a selected media type, providing an additional safety check. Accordingly, the coupling of memory device 44 to its associated filtration element 32 may prevent

overriding of safety features of system **50** or accidental re-use of the same filtration element **32**.

[0036] Examples of the types of information that may be stored in memory device **44** are provided in **Table 3** along with associated symbols.

TABLE 3

SYMBOL	PARAMETER
FT	filtration element type
FU	filtration element usage
MU	maximum allowable filtration element usage
UT	usage threshold value at which the filtration element is deemed to be almost expired; expressed as a percent of MU
CT	value of chronological timer at any given point in time
CT _{max}	maximum allowable time
ID	unique identification number

[0037] Controller **32** may use the information stored in memory device **44** to determine various operational states of system **50**. Specific examples of operational states that may be determined from the information stored in memory device **44** are provided in **Table 4**. For a sorbent that has a limited shelf life, the chronological timer parameter CT is useful for determining whether a filtration element has reached the limit of its temporal shelf life CT_{max}. If a filtration element without a memory device **44** is installed or a filtration element is installed incorrectly, no communication will be established with controller **42** and controller **42** may indicate an appropriate fault condition.

TABLE 4

VARIABLE STATE	SYSTEM OPERATIONAL STATE
FT \neq Valid Filtration Element Type	wrong type of filtration element is installed
5 FU $>$ UT * MU	the chemical filtration element has almost expired
FU \geq MU	the chemical filtration element has expired
CT \geq CT _{max}	the time limit has expired
ID \neq Valid list of ID numbers	invalid filtration element type, no filtration element is installed, or filtration element is installed incorrectly

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[0038] To establish the maximum capacity of a particular chemical filtration element used with a particular media, calibration tests or calculations may be performed to determine the appropriate type of filtration element and the maximum imaged area that the filtration element can accommodate. The area may be determined for each type of media and each type of filtration element by direct testing or by calculation. Direct testing is relatively expensive and time-consuming, because a suitable amount of media (which may be relatively expensive) must be imaged to perform the calibration. However, direct testing in this manner is currently considered to provide the most accurate determination of filtration element capacity. It is prudent to perform calibration based on direct testing at least once for each group of similar media.

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[0039] As an alternative to direct testing, a calibration calculation may be performed based on the total molar capacity of the filtration element for a certain family of chemical compounds. This approach may be especially advantageous for chemisorption, as opposed to

physical sorption, because chemisorption is usually more specific to certain families of chemical compounds. Calibration of a filtration element based on direct testing may be performed for one media type to determine the capacity of the filtration element for that particular media type. Thereafter, the filtration element capacity for other media types that release the same principal by-products may be scaled by calculation, provided there is knowledge of the generation rate of the various by-products for each type of media.

10 **[0040]** As an example of this calibration calculation, the major components of gaseous emissions from certain types of media are aldehydes (formaldehyde, acetaldehyde, and others). There are chemisorbents developed specifically for aldehydes. Thus, calibration and modeling may be based on the total aldehyde capacity of the
15 filtration element. As long as the reaction in the chemisorbent is specific to the aldehydes' -CHO group, the molar sum amount of aldehydes should be the same for a given capacity. An example of scaling from one media type (Plate A) to another (Plate B) for formaldehyde, acetaldehyde and propionaldehyde is shown in Table 5
20 below.

TABLE 5

	ALDEHYDE	Plate A		Plate B	
		Generation rate		Generation rate	
		mg/m ²	mmol/m ²	mg/m ²	mmol/m ²
5	Formaldehyde HCHO (mmole = 30 mg)	4.0	0.13	2.0	0.067
	Acetaldehyde CH ₃ CHO (mmole = 44 mg)	3.0	0.068	21	0.48
10	Propionaldehyde CH ₃ CH ₂ CHO (mmole = 58 mg)	8.0	0.14	0.0	0.0
	Total	0.34		0.55	

[0041] From Table 5, if 1000 m² of Plate A would normally saturate the filtration element, then the area of Plate B that could be imaged may be calculated as:

$$\text{Area}_B = \text{Area}_A \times (\text{Total}_A / \text{Total}_B) = 1000 \times (0.34 / 0.55) = 619 \text{ m}^2$$

[0042] Memory device 44 and/or controller 42 may be programmed to take into account differences between various media types. For example, a filtration element may be assigned a "maximum usage number", which may be just an arbitrary number (e.g. 100), and each media type may be characterized by an "emissions intensity number" (EI), which is the maximum usage number divided by the maximum area to be imaged for the given media type. Using the same example of Plate A and Plate B from Table 5:

$$\text{EI}_A = 100 / 1000 = 0.10$$

$$\text{EI}_B = 100 / 619 = 0.16$$

[0043] If, for example, 350 m² of Plate A has been imaged, the filtration element usage would be $0.10 \times 350 = 35$, and the remaining usage $100 - 35 = 65$. This would leave sufficient filtration capacity for the imaging of 650 m² of Plate A ($65/0.10$), or 406 m² of Plate B (65/0.16). The count stored in memory element **44** may comprise such indications of usage and/or remaining usage.

[0044] Filtration unit **18** may comprise mechanical filtration element detectors (not shown) which detect the presence of filtration elements **30**, **32**. For example, when filtration elements **30**, **32** are properly installed within filtration unit **18**, they may activate a suitable mechanical switch. Such a switch may be a mechanical, plunger-style switch, for example.

[0045] As will be apparent to those skilled in the art in light of the foregoing disclosure, many alterations and modifications are possible in the practice of this invention without departing from the spirit or scope thereof. For example:

- As discussed briefly above, system **50** may comprise more than one particulate filtration element and/or more than one chemical filtration element. In the case of multiple chemical filtration elements, it is preferable, but not necessary, that each filtration element comprises a separately accessible memory element **44**.
- The parameters and operational states listed in Tables 1 through 4 are provided by way of example. Those skilled in the art will appreciate that the systems and methods disclosed above may be used to determine other parameters and operational states which are not listed in Tables 1 through 4.
- Throughout the above description, filtration system **50** is described as operating with air in an environment of air. In some applications, system **50** may be used with a gas other than air

and/or in an environment other than air. In such applications, "air blower" **28** may establish a flow of some working gas other than air through filtration system **50** and system **50** may be used to filter particulate and gaseous by-products from the flow of working gas. The word "airflow" should be understood to comprise working gases other than air.

- The count stored in memory element **44** may have a variety of different forms. For example, as discussed above, memory element **44** may comprise a count of the area of media imaged using its associated filtration element or memory element **44** may store a usage and/or remaining usage number for its associated filtration element. In general, the count may comprise any information which may be used by controller **42** to determine a remaining capacity of the associated filtration element.

Accordingly, the scope of the invention is to be construed in accordance with the substance defined by the following claims.